

**STD-PANEL**

Specify Finished Width and Height (Note: If Material has a grain Pieces are rotated from what is shown above so that Height is cut along the vertical grain)

**SFN-PANEL**

NOTE : Mitred Cut on WD1 Side

Control the depth of mitre cut using code: [SFNCUT= ]  
Enter 0mm to Mitre to full depth of board (Default=4.5mm)

**STD-FRAME**

Control the size of each side of the frame using codes:  
[TOP= ] [BOT= ] [LFT= ] [RHT= ]  
(Default = 20mm all round)

**CNR-PANEL**

Control the radius of the corner by using code: [RAD= ](min. 5mm)  
- For Shelves 80mm recommended  
- For Top/Bot 20mm recommended

**ANG-PANEL**

Control the size of the angle using the DP1 & DP2 Sizes (the angle is calculated automatically)

**U-PANEL**

Control the by using codes:  
[RAD= ] Corners (Default=80mm)  
[LSIDE= ] Left Side Leg Width  
[RSIDE= ] Right Side Leg Width  
[DEPTH= ] Required Depth remaining

Line	Item ID On Label	Enter Part # Description	Qty	WD1	HGT DP1	WD2	DP2	Edge Detail	Notes / Parameters
1									
2									
3									
4									
5									
6									
7									
8									
9									
10									
11									
12									
13									
14									
15									
16									
17									
18									
19									
20									

Line	Item ID On Label	Enter Part # Description	Qty	WD1	HGT DP1	WD2	DP2	Edge Detail	Notes / Parameters
21									
22									
23									
24									
25									
26									
27									
28									
29									
30									
31									
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40									

